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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Paperback. Publisher: Electronic Industry Publishing House Pub. Date :2010-09-03. This book is based on the work process-oriented CNC lathe programming and operation required for the preparation of curriculum reform . according to their actual work process and environmental organizations practice teaching. work requirements for the formation of new teaching and training programs; mainly in Guangzhou CNC Equipment Co. Ltd. GSK 928TA. GSK 980TD CNC lathe system as a platform to start the project training. through the typical tasks analysis. the theoretical and practical skills combined with production results. The book collection of 11 training projects. content progressively. step by step. in order to meet production and processing machinery. covering cylindrical. face. height. bore. tapered. circular. groove. thread. special shaped surfaces and non-circular curve contour parts and other machining process knowledge. programming knowledge and skills. Book as a vocational college CNC. die. machinery manufacturing. mechatronics and electrical specialty materials. but also as an adult colleges and universities. further education colleges and vocational schools. related professional materials. and machinery industry employees job training materials. Contents: Project 1 CNC lathe operation and safety of the basic project description and civilized production tasks 1-1 GSK 928TA system basic operation of CNC lathe 1.1.1 M. S. T. F function and single function commands 1.1.2 GSK 928TA G System Control Panel operating system tasks 1-2 GSK 980TD basic operation of CNC lathe 1.2.1 M. S. T. F G function and single function commands 1.2.2 GSK 980TD system s control panel tasks 1-3 and civilized production knowledge of safe operation 1.3.1 CNC lathe CNC lathe safety procedures 1.3.2 Maintenance of Project Summary Project Training Project 2 spindle turning process to prepare the project description the task...

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